



POWER TRAK - 1800

Parts List

REVISED 1 - 1 - 06

- 1 - Upper Triple Clamp
- 1 - Lower Triple Clamp
 - 1 - Steering Stem
 - 1 - Dust Seal, Steering Stem
 - 1 - Lower Bearing set
- 1 - Upper Bearing set
- 2 - M8x1.25 x 40 socket head cap screw
- 2 - M8x1.25 x 45 socket head cap screw
- 4 - M10x1.25 x 40 socket head cap screw
- 2 - spacer, fork tube
- 1 - spacer, turn signal cancellation switch
 - 1 - M5x.8 x 60 pan Phillips
 - 1 - M5 fender washer
- 1 - brake line mounting bracket

**ALL ORDERS ARE TO BE DOUBLE
CHECKED TO ELIMINATE SHIPPING
ERRORS.**

FILLED BY: _____

CHECKED/PACKED BY: _____

For installation assistance, call Parts & Technical support @ 434.263.8866

Warnings and considerations:

- 1.Disclaimer** - These instructions assume a level of understanding of motorcycle repair and maintenance beyond that of a “beginner” and/or “novice” and California Sidecar cannot be liable for an installer’s failure to understand or follow these instructions as written. Likewise, California Sidecar cannot be responsible if any of the steps are omitted or shortcuts are taken, or parts other than those supplied by California Sidecar are used.
- 2.“WARNINGS”** are all printed in bold type and capitalized. They mean to use extreme care in a given step so as not to damage the part, motorcycle, and/or yourself.
- 3.Always** wear safety glasses when using hand and/or power tools.
- 4.**When working in and around the fuel system, **always** work in a well-ventilated area, free from sparks and open flames.
- 5.**All directional references to the “right side” and the “left side” are as you were seated on the motorcycle.
- 6.**All directional references to “forward” mean to the front of the motorcycle while “back” means the rear of the motorcycle unless otherwise stated.
- 7.Warning:** The fork spring cap is under spring pressure; use care when removing it.

Specifications:

- 1.** Torque bearing adjustment nut to 30 Ft/Lbs.
- 2.** Finger tighten bearing adjustment jam nut.
- 3.** Torque steering stem nut to 76Ft./Lbs.
- 4.** Grease for bearings; Multi-Purpose grease.

Special tools:

- 1. Bearing adjustment nut socket.**
- 2. Honda Bearing Installation/Removal tool**
- 3. (refer to p. 13 - 41 in Honda Service Manual)**

Disassembly:

- 1. Remove the four m6 x 1.0 button head socket cap screws, two rubber washers, and front fender A.**
- 2. Remove the four m5 x .80 button head socket cap screws and chrome front fender covers.**
- 3. Remove the trim clip and two m5 x .8 button head cap screws and the fender top cover.**
- 4. Remove the four m6 x 1.0 cap screws and front fender B.**
- 5. Remove the two m8 x 1.25 cap screws and the right caliper.**
Do not let the brake calipers hang from the brake hoses!
- 6. Remove the two m8 x 1.25 socket head cap screws and the secondary master cylinder.**
- 7. Remove the m8 x 1.25 socket head cap screws from the left brake caliper.**
- 8. Loosen the two m8 x 1.25 right axle holder cap screws.**
- 9. Remove the axle bolt.**
- 10. Loosen the two m8 x 1.25 left axle holder cap screws.**
- 11. Remove the front axle and wheel assembly.**
- 12. Remove the m6 x 1.0 cap screws and the delay valve.**
- 13. Remove the two m4 x .7 socket head cap screws and the anti-dive plunger case.**
- 14. Remove the m6 x 1.0 cap screw and the brake hose joint.**

15. Remove the two m6 x 1.0 cap screws and the brake hose clamps.
16. Remove the three m5 x .8 Phillips screws from the turn signal cancel unit.
17. Remove the two speaker covers.
18. Remove the two trim clips and two m6 x 1.0 socket button head cap screws and the meter panel.
19. Remove the two m5 x .8 Phillips screws and the upper triple clamp cover.
20. Remove the two m6 x 1.0 cap screws and the hydraulic hose clamp

NOTE: Routing of hydraulic hoses, wires, and throttle cables.

21. Remove the four m10 x 1.25 cap screws and the lower handlebars.
22. Lift the steering stem nut cover and disconnect the turn signal cancel unit connector.
23. Loosen the two m8 x 1.25 fork pinch bolts.
24. Loosen the four m10 x 1.25 pinch bolts and remove both fork tube assemblies.
25. Remove the m24 x 1.0 flange nut and the upper triple clamp.
26. Straighten the two locking tabs.
27. Remove the m26 x 1.0 special jam nut and locking tab.
28. Remove the m26 x 1.0 special adjusting nut and lower the lower triple clamp.
29. Remove the two m5 x .8 Phillips screws from the wind protector and remove wind protector.
30. Remove lower triple clamp.
31. Remove the two m6 x 1.0 cap screws and the brake hose bracket.
32. Remove the upper inner race, bearing, and seal.

33. Using a **Honda Bearing Installation/Removal tool**, remove the upper and lower outer races. (refer to p. 13-41 in the Honda Service Manual)

Fork Spring Spacer Installation:

Caution: The fork spring cap is under spring pressure; use care when removing it.

1. Remove the fork spring cap on the left fork tube assembly.
2. Remove the spacer, spring seat, and spring.
3. Place the CSC spacer into the fork tube.
4. Reassemble in reverse order.
5. Unscrew the fork spring cap on the right fork tube assembly.
6. Loosen the jam nut on the cartridge tube and remove the fork spring cap.
7. Remove the spacer, spring seat, and spring.
8. Place the CSC spacer into the fork tube.
9. Reassemble in reverse order.

Power Trak Triple Clamp Installation:

1. Install the new upper and lower outer races using a **Honda Bearing Installation/Removal tool**.
2. Install the new brake hose bracket with the two original m6 x 1.0 cap screws onto the new lower triple clamp.
3. Apply grease to the upper and lower bearings and races.
4. Raise the lower triple clamp assembly into the steering head.
5. Install wind protector and two m5 x .8 Phillips screws

6. Raise lower triple clamp into position.
7. Install the upper bearing, race and dust seal.
8. Lubricate the steering bearing adjustment nut threads with engine oil.
9. Install the steering bearing adjustment nut. Torque to 30 Ft/Lbs. **STEERING BEARING ADJUSTMENT NUT SHOULD BE RE-TORQUED AFTER 30 DAYS OR 2000 MILES. CHECK EVERY 30,000 MILES.**
10. Loosen the steering bearing adjustment nut and re-torque to specification.
11. Turn the lower clamp assembly lock to lock a minimum of four times and re-torque to specification.
12. Repeat step 9
13. Install the lock washer with the bent tabs pointing downward into the grooves of the steering bearing adjusting nut.
14. Install and finger tighten the steering bearing jam nut.
15. Align the grooves in the jam nut with the locking tabs; bend the locking tabs into the grooves.
16. Install upper triple clamp and finger tighten the m24 x 1.0 flange nut.
17. Slide both fork tubes up and make them flush with the back of the top triple clamp.
18. Install throttle cable guide on right fork pinch bolt.
19. Torque the two m8 x 1.25 fork pinch bolts to 16 LBS.
20. Torque the m24 x 1.0 flange nut to 76 LBS.
21. Slide the turn signal cancel unit wire into the steering stem and reconnect the wire disconnected in section 1 - step 22.

- 22. Install the two m5 x .8 Phillips screws into the turn signal cancel unit and provided spacer, m5 x .8 x 60 Phillips screw, and m5 washer.**
- 23. Torque the four m10 x 1.25 lower pinch bolts to 44 LBS.**
- 24. Finish the reassembly process in reverse order of the disassembly instructions in section 1.**
- 25. Check for full travel from lock to lock with no interference.**
- 26. Check to make sure steering locks function properly.**
- 27. Plunge suspension up and down to make sure there is no interference.**

From all of us at California Sidecar. Enjoy the ride!